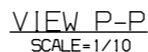
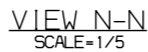


B	A1	40	2	
		30	2	3
	A2	10	1	1.5
		3	0.5	1
	A3	3150	4	
		1600	5	
	A4	800	3	
		400	2	3
	A5	200	1	1.5
		100	1	1.5
B GRACE 37A 37B CASTING (±)				
A	A1	20M	8	14
		21M	8	21
	A2	12M	6	10
		8M	5	8
	A3	4M	4	6
		2M	3	4
	A4	1M	2	3
		315	1	2
	A5	120	1	2
		30	1	1
A GRACE 37A 37B MED (±)				
A	A1	20M	6	8.0
		12M	5.0	7.0
	A2	8M	4.0	6.0
		4M	3.0	5.0
	A3	2M	2.0	4.0
		1M	1.5	3.0
	A4	315	1.2	2.0
		120	1.0	2.0
	A5	30	0.5	0.5
		3-6	0.05	0.1
A GRACE 37A 37B GENERAL TOLERANCE				



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